

What is claimed is:

1. A substrate processing method, comprising the steps of:  
forming an interlayer insulating film on a substrate; and  
irradiating the interlayer insulating film on the substrate with electron  
5 beams in a processing chamber to cure the interlayer insulating film.
2. The substrate processing method as set forth in claim 1, wherein  
in said step of curing the interlayer insulating film, the substrate is  
heated to a predetermined temperature.
3. The substrate processing method as set forth in claim 1, wherein  
10 said step of curing the interlayer insulating film is performed in a  
reduced oxygen atmosphere with an oxygen concentration lower than that of  
at least an atmospheric air.
4. The substrate processing method as set forth in claim 1, wherein  
said step of forming the interlayer insulating film comprises a step of  
15 coating the substrate with a coating solution which becomes the interlayer  
insulating film; and  
between said coating step and said step of curing the interlayer  
insulating film, a pre-heating step of heating the substrate is performed.
5. The substrate processing method as set forth in claim 1, further  
20 comprising:  
a post-heating step of heating the substrate after said step of curing the  
interlayer insulating film.
6. The substrate processing method as set forth in claim 1, further  
comprising: the step of  
25 generating plasma in the processing chamber after irradiating with the  
electron beams to cure the interlayer insulating film.

7. The substrate processing method as set forth in claim 2, wherein the reduced oxygen atmosphere is created by replacing at least an atmosphere around the substrate with a gas of molecular weight lower than that of oxygen.
- 5 8. The substrate processing method as set forth in claim 2, wherein the reduced oxygen atmosphere is created by reducing a pressure in the processing chamber.
9. The substrate processing method as set forth in claim 4, wherein a period of time between completion of said pre-heating step and  
10 irradiation of the substrate with the electron beams is controlled to be constant.
10. The substrate processing method as set forth in claim 4, wherein said pre-heating is performed at a temperature lower than a temperature of the substrate in said step of curing the interlayer insulating  
15 film.
11. The substrate processing method as set forth in claim 5, wherein said post-heating is performed at a temperature higher than the temperature of the substrate in said step of curing the interlayer insulating film.
- 20 12. The substrate processing method as set forth in claim 6, wherein the plasma is generated by irradiation with the electron beams.
13. The substrate processing method as set forth in claim 6, wherein the plasma is generated by supply of high-frequency power.
14. A substrate processing method, comprising the steps of:  
25 repeating both a coating step of coating a substrate with a coating solution which becomes an interlayer insulating film and a pre-heating step of

heating the substrate after said coating step; and

after a final coating step, irradiating a plurality of interlayer insulating films on the substrate with electron beams in a processing chamber to concurrently cure the plurality of interlayer insulating films.

5 15. A substrate processing method, comprising the steps of:  
forming an insulating film on a substrate by a CVD process; and  
irradiating the insulating film on the substrate with electron beams in a processing chamber to process the insulating film.

16. The substrate processing method as set forth in claim 15, wherein  
10 the substrate is heated to 200°C or higher in said step of processing the insulating film.

17. The substrate processing method as set forth in claim 15, further comprising:

a post-heating step of heating the substrate after said step of  
15 irradiating with electron beams to process the insulating film.

18. The substrate processing method as set forth in claim 15, further comprising: the step of

generating plasma in the processing chamber after irradiating with the electron beams to process the insulating film.

20 19. A substrate processing apparatus, comprising:  
a first processing section having a coating unit for coating a substrate with a coating solution which becomes an insulating film;

a second processing section having a curing processing unit for curing the insulating film on the substrate by irradiating the substrates one by one  
25 with electron beams; and

a carrier mechanism for carrying the substrate between said first

processing section and said second processing section.

20. The substrate processing apparatus as set forth in claim 19, wherein  
said curing processing unit includes a grid electrode between a  
mounting table on which the substrate is mounted and a device for irradiating  
5 with the electron beams.

21. The substrate processing apparatus as set forth in claim 19, wherein  
said curing processing unit includes a mounting table on which the  
substrate is mounted, and said mounting table is capable of applying a reverse  
bias voltage to the substrate.

10 22. The substrate processing apparatus as set forth in claim 19, wherein  
said curing processing unit is structured so that the pressure in said  
curing processing unit is allowed to be reduced.

23. The substrate processing apparatus as set forth in claim 19, wherein  
said first processing section includes a heating processing unit for  
15 subjecting the substrate coated with the coating solution to heating  
processing.

24. The substrate processing apparatus as set forth in claims 19, wherein  
said first processing section further includes a resist coating unit for  
coating the substrate with a resist solution and a developing unit for  
20 subjecting the substrate to developing treatment,

an exposure processing unit for exposing the substrate is provided in  
an area where the substrate is allowed to be carried by said carrier  
mechanism.

25. The substrate processing apparatus as set forth in claims 19, further  
25 comprising:

a carrier chamber housing said carrier mechanism and being

hermetically closable; and

a pressure reducing mechanism for reducing the pressure in said carrier chamber to a predetermined pressure.

26. The substrate processing apparatus as set forth in claims 19, wherein  
5 the pressure in said second processing section is allowed to be reduced.

27. The substrate processing apparatus as set forth in claims 19, further comprising:

a reduced pressure chamber housing said carrier mechanism and said  
10 second processing section and being hermetically closable; and

a pressure reducing mechanism for reducing the pressure in said reduced pressure chamber to a predetermined pressure.

28. The substrate processing apparatus as set forth in claims 19, wherein  
a thermal processing unit for subjecting the substrate to thermal  
15 processing is provided in said second processing section.

29. The substrate processing apparatus as set forth in claim 24, wherein  
an etching unit for subjecting the substrate to etching processing in a  
reduced pressure atmosphere is provided in said second processing section.

30. A substrate processing apparatus, comprising:  
20 a first processing section having a CVD unit for forming an insulating film on a substrate by a CVD process;

a second processing section having a curing processing unit for curing the insulating film on the substrate by irradiating the substrates one by one with electron beams; and

25 a carrier mechanism for carrying the substrate between said first processing section and said second processing section.